



## HIGH POWER CABLE COOLING

### Background...

Seattle Power and Light sought a highly reliable method for cooling high power underground cables between power stations in order to realize the additional energy throughput available by managing heat.

### Solution...

ArcticChill designed and built a 100% redundant chiller system including dual pumps and auto-failover controls.

### Results...

Power utility company was able to increase power throughput and eliminated a multi-million dollar substation.

Full redundancy. Two complete chillers and pumping systems in a single frame. Redundancy includes auto-failover PLC controls.

Generously sized stainless steel expansion tank.

Dual tandem compressors in each chiller provides redundancy and excellent part-load efficiency and reduces the complexity of capacity and head pressure control.

Space efficient V-Coils in each chiller enables highly compact yet servicable equipment footprint.

Dual lead/lag pumping system assures critical flow in the event of a pump failure.

Auto-failover control system has no single point of failure and shares a single water system that assures no interruption in chilled water delivery.

Low ambient flooded head pressure controls and hot gas bypass provides excellent steady operation



### Solution Success...

- The chiller consumes only 10kW, but provides substantial gains in power throughput. A 115kV line went from 477 to 812 amps. Another went from 310 to 510 amps.
- Cooling pipes are encased in thermally conductive concrete. Thermistors are installed to monitor temperatures along the line.
- Cable temperatures fluctuate only a small amount although the cable heat load varies by a factor of 3 or more. This is attributed to the effectiveness of the chiller to quickly remove heat.



114 MVA gain on 13.8 kV feeders\*

Minimum 67MVA gain on 115kV x-line\*

26kV URD gains extra capacity\*

**CHILLER CONSUMES 10kW**

\* Gains figures are for the city block adjacent to the substation. Actual gains may be more because peaks are not necessarily simultaneous.

